

## Purification

**All Gene Link oligos shorter than 40 mer do not require any further purification if the application is for PCR or sequencing.**

A 20 mer oligo synthesized at a coupling efficiency of 99.5% will contain ~90% full-length 20 mer and a mixture of truncated sequences comprising of ~10%.

As the length of the oligo increases, even at a coupling efficiency of 99.5%, the yield of the full-length oligo is reducing. See the table and graph on page 8. A 60 mer crude product will contain ~75% full-length oligo and similarly a 100 mer will contain ~60%.

Purification is strongly recommended for oligos longer than 50 mer.

**The gold standard of long oligo purification is polyacrylamide gel electrophoresis.**

### HPLC/RPC

HPLC and RPC (Reverse Phase Cartridge) purification methods yield purity of 85% to 95% depending upon the sequence, GC content and length of the oligonucleotide. Reverse phase based HPLC fails above 40 mer as longer oligos are inherently hydrophobic and bind non-specifically.

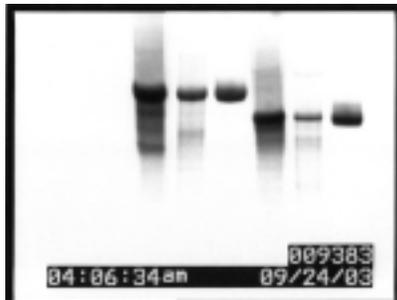
### Polyacrylamide Gel Purification (PAGE)

Purification by this method is considered the Gold Standard for oligonucleotide purification and yields 99%+ purity. Gel purification can be used for any length of oligonucleotide (as compared to HPLC and RPC cartridges which are limited to oligonucleotides below 40 mer). Gel purification is strongly advised for all applications involving cloning of the product, such as mutagenesis and gene construction applications.

Oligo Scale of Synthesis and Typical Yield						
Scale	RPC Purified**			Gel Purified		
	30 mer oligo Typical yield			50 mer oligo Typical yield		
	A <sub>260</sub> Units	nmols	mg	A <sub>260</sub> Units	nmols	mg
50 nmol	4-5	12+	0.1-0.16	NR* [1-2]	NR* [2-4]	NR* [0.03-0.06]
200 nmol	8-12	24+	0.26-0.4	4-6	8+	0.13-0.2
1 μmol	40-50	30+	1.3-1.6	20-25	40+	0.6-0.8
<b>Purity &amp; Yield</b>	<b>Purity 85% to 95%</b> depending on oligo sequence and structure.  Yield and purity will be lower for sequences with high GC content.  Not recommended for oligos longer than 35 mer.  <small>**RPC is reverse phase purification using a cartridge; a substitute for HPLC.</small>			<b>Purity 98% to ~100%</b> depending on oligo sequence and structure.  Yield will gradually decrease as length of oligo increases. Palindromes, hairpins and high GC content oligos and oligos containing stretches of 3 or more G's induces strong secondary structure and base stacking thus decreasing purity and yield.  <small>NR* Not Recommended</small>		

### G's: The Unresolved Dilemma

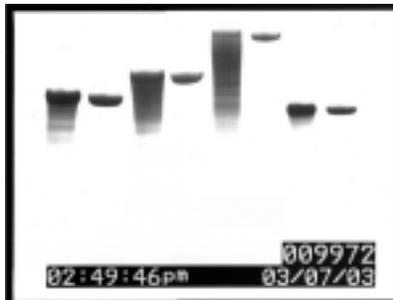
Ever wonder why we have not yet discovered a polymerase that can breeze through a stretch of G's? A stretch of three or more G's in an oligo sequence induces strong secondary structure. A string of G's and C's can exhibit internal Hoogsteen base pairing, non-Watson-Crick triple base pairing and should be avoided. Although this anomalous behavior is difficult to predict, in general, avoid runs of more than three consecutive G's in primers. Also, examine potential primers for self-complementary and hairpin structures.



**Comparison of Unpurified, RPC and Gel Purified Oligos**

Polyacrylamide gel electrophoresis of crude, reverse phase cartridge (RPC) and gel purified oligos. Approximately 15 µg of crude unpurified oligo were loaded to show the truncated failure sequences. Approximately 8 µg of purified oligo were loaded. Lanes 1–3: 68 mer; lanes 4–6: 56 mer. Lanes 1 & 4: crude unpurified; lanes 2 & 5: RPC purified; lanes 3 & 6: gel purified.

**Results:** The above gel picture shows the lack of purification efficiency of RPC as compared to gel purification. Notice the remaining truncated oligo sequences that the RPC method failed to purify.



**Comparison of Unpurified and Gel Purified Oligos**

Polyacrylamide gel electrophoresis of crude and gel purified oligos in adjacent lanes. Lanes 1 & 2: 63 mer; lanes 3 & 4: 96 mer; lanes 5 & 6: 175 mer; lanes 7 & 8: 43 mer.

**Results:** At Gene Link we recommend gel purification of all long oligos and oligos used in cloning applications. Gel purification is the “gold standard” method of purification as the denaturing polyacrylamide gel resolution approaches single base and the major band is clearly visible to be excised and purified.

Oligo Size & Purification Recommendations		
Length	PAGE	HPLC/RPC
8-40 mer	Yes	Yes
41-250 mer	Yes	No

All Gene Link oligos shorter than 40 mer usually do not require any further purification if the application is for PCR or sequencing.

Application Based Purification Recommendations	
Application	Purification
PCR & Sequencing	Not Required
Cloning & Gene Construction	Yes
Mutagenesis	Yes
Modified Oligos	Yes
Probes	Yes

**Purification**

All Gene Link oligos shorter than 40 mer usually do not require any further purification if the application is for PCR or sequencing. Gene Link recommends gel purification of oligos longer than 50 mer and all oligos destined to be cloned.

Product	Scale of Synthesis Price (\$)/purification					
	50 nmol	200 nmol	1 µmol	2 µmol	10 µmol	15 µmol
Gel Purification	75.00	75.00	150.00	280.00	1500.00	1800.00
Reverse Phase Cartridge	30.00	30.00	90.00	170.00	750.00	900.00







### Oligo Scale of Synthesis and Typical Yield

Scale	Crude Desalted			RPC Purified**			Gel Purified		
	20 mer oligo* Typical yield			30 mer oligo* Typical yield			50 mer oligo* Typical yield		
	A <sub>260</sub> Units	nmols	mg	A <sub>260</sub> Units	nmols	mg	A <sub>260</sub> Units	nmols	mg
50 nmol	8-10	30+	0.2-0.3	4-5	12+	0.1-0.16	NR* [1-2]	NR* [2-4]	NR* [0.03-0.06]
200 nmol	20-25	80+	0.6-0.8	8-12	24+	0.26-0.4	4-6	8+	0.13-0.2
1 μmol	100-120	400+	3-4	40-50	30+	1.3-1.6	20-25	40+	0.6-0.8
<b>Purity &amp; Yield</b>	<b>Purity is greater than 80%</b> depending on oligo sequence and structure. Refer to coupling efficiency table for oligo length dependent purity and yield.  No further purification required for PCR and sequencing applications.  Gel purification recommended for oligos above 50 mer and all applications involving cloning and mutagenesis.			<b>Purity 85% to 95%</b> depending on oligo sequence and structure.  Yield and purity will be lower for sequences with high GC content.  Not recommended for oligos longer than 35 mer.  **RPC is reverse phase purification using a cartridge; a substitute for HPLC.			<b>Purity 98% to ~100%</b> depending on oligo sequence and structure.  Yield will gradually decrease as length of oligo increases. Palindromes, hairpins and high GC content oligos and oligos containing stretches of 3 or more G's induces strong secondary structure and base stacking thus decreasing purity and yield.  NR* Not Recommended		

\*Yield of 30 μg/A<sub>260</sub> unit for oligos is calculated for an ~equimolar base composition. Long stretches of a single base or homopolymers will have variable yields. Example for homopolymeric 50 mer: A(50) = ~20/A<sub>260</sub> Unit; G(50) = ~28/A<sub>260</sub> Unit; T(50) = ~35/A<sub>260</sub> Unit and C(50) = ~39/A<sub>260</sub> Unit.

#### Unmodified DNA Oligo Synthesis\*

Scale of Synthesis	Catalog No.	Price (\$)
50 nmol	26-6400-05	0.90
200 nmol	26-6400-02	2.00
1 μmol	26-6400-01	3.75
2 μmol	26-6400-03	6.50
10 μmol	26-6400-10	32.00
15 μmol	26-6400-15	38.00

\*minimum charge for 15 mer applies. Please visit [www.genelink.com](http://www.genelink.com) for current list prices. Call for institutional discount pricing structure.

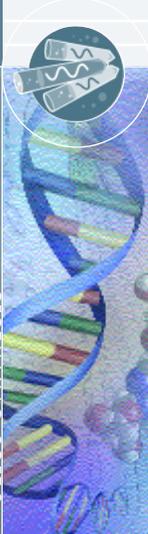
#### Same Day Oligo\*

**Design your oligos today and use them tomorrow morning!** Investigators who just can not wait order our rush service (order by 12 noon EST). We ship the same day for next early morning delivery in the US and 72 hours for most international destinations.

\* Turn-around time stated is for unmodified oligos. Please inquire about purified and modified oligos

#### Purification

Product	Catalog No.	Scale of Synthesis Price (\$)/ purification					
		50 nmol	200 nmol	1 μmol	2 μmol	10 μmol	15 μmol
Gel Purification	26-6400-XX	75.00	75.00	150.00	280.00	1500.00	1800.00
Reverse Phase Cartridge	26-6400-XX	30.00	30.00	90.00	170.00	750.00	900.00

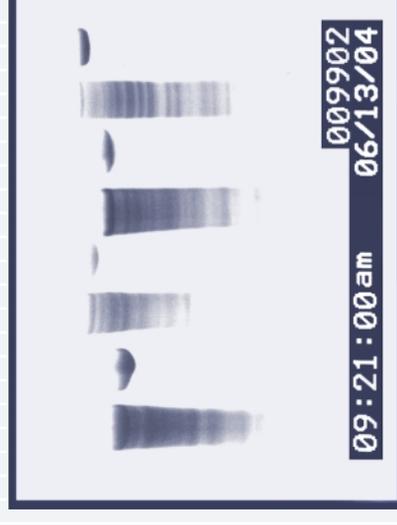


Quality • Consistency • Confidence

**Customer Name:** Helen Estrada  
**Customer Number:** 10532AJ1

**Order Number:** 136040  
**Date:** June 13, 2004

Lane	Oligo Name	Sequence (5'-3')	Size	MW	TM	nmols	µg	A <sub>260</sub> Units
1.	FRDA-F1	ATTCTGCAGACATGGTACTCCCTGGAGGGCTTGATCTCCATTAAAGAGCCCTGGAGGGCTTGATCTC	71	21,88	78.4	11.8	258.5	8.71
2.	FRDA-R1	TTAAGCAGCAGCAGCGATCCAAAAAAGAAAGAGAAAGGTA GATCCAAAAAAGAAAGAGAAAGGTAGATCCAAAAAAGAAAG AGAAAGGTAGGAAGCACC	96	30,021	74.9	7.4	221.6	9.03
3.	FRDA-F2	GCCTACTCCCTGGAGGTATTGGCTTGACGTATCTCCA TTAAGAGAAAACGTTCACTTACAAGTCACAGGCTGGAA	78	23,995	76.1	9.9	236.5	8.30
4.	FRDA-R2	ACAACGTACTGGAATTAATCTGCAGCCGTATGACATGG CTACTCCCTGGAGGGTCCAT	59	18,186	74.9	16.9	308.0	10.80
5.	FRDA-F3	TACAAATCACAGGCTCGAAGCAGTTGAAGCAGCAGCAG CGATCCAAAAAAGAAAGAGAAAGGTAGATCCAAAAAAGA AGAGAAAGGTAGATCCAAAAAAGAAAGAGAAAGGTAGGA AGCACC	120	37,494	77.0	4.1	152.6	6.10
6.	FRDA-R3	CAGTAGCGATCGTACC GGCCGGGAGGGAATGA TTTGGATCCAAATGTGTAAACGTTGTATCTCCATTAT CACTTACAAGTCACAGGCTGGAACAGTTGAAGCAGCA GCAGCGATCCAAAAAAGAAAGAGAAAGGTAGATCCAAAA AAGAAAGAAAGGTAGATCCAAAAAAGAAAGAGAAAGGT AGGAAGCACC	201	62,578	80.1	2.1	129.6	4.93
7.	FRDA-F4	ACGTAATGCCAACCAATGTGTAAACGTTGTATCTC CATTATCACTTACAAGTCACAGGCTGGAACAGTTGAAG CAGCAGCAGGATCCAAAAAAGAAAGAGAAAGGTAGATC CAAAAAAGAAAGAGAAAGGTAGATCCAAAAAAGAAAGAGA AGGTAGGAAGCACC	170	52,867	77.8	2.8	150.1	5.83
8.	FRDA-R4	CATCATTACTACTCAAGCAGGAAATCGAGGGCCTTCC TACGTAATGCCAACCCATATAAACGTAATGCCAACCC AAATGTGTAAACGTTGTATCTCCATTATCACTTACAAG TCACAGGCTGGAACAGTTGAAGCAGCAGCAGCGATC CAAAAAAGAAAGAGAAAGGTAGATCCAAAAAAGAAAGAGA AAGGTAGATCCAAAAAAGAAAGAGAAAGGTAGGAAGCACC	234	72,538	79.0	1.6	114.2	4.36



## NOTES

Gel purified oligos. Gel lane represents crude followed by gel purified.



Gene Link™

Mobility of an oligonucleotide is dependent upon the size and base composition. Oligos of the same size may not share the same mobility patterns based on the following migration rate C>A>T>G. A stretch G's and GC's induces strong secondary structure that travels as higher mobility fragments.

### Custom Oligo Specifications

Gene Link custom oligonucleotides are supplied desalted and lyophilized. They are ready to use after appropriate reconstitution. Dry oligonucleotides are stable at room temperature for an extended period of time.

#### Storage & Reconstitution

The oligonucleotide should preferably be frozen upon receipt. TE buffer (10mM Tris, 1mM EDTA, pH 7.5) is recommended for dissolving the oligonucleotides; EDTA inhibits the activity of the nucleases. Further dilution can be made in distilled sterile water. After reconstitution store the stock solution at -80°C or -20°C.

#### Gel Photo Documentation

An actual gel picture of the synthesized custom oligonucleotide is supplied. Polyacrylamide gels of 12 to 15% are run, depending upon the length of the custom oligonucleotide. A major single band represents high purity of the crude oligonucleotide.

#### Purity & Usage

The crude, desalted oligonucleotide supplied is suitable for all amplification and sequencing protocols. Gel purification is advised for all oligos used for cloning applications and for oligos longer than 50mer.

#### Biophysical Data

Each oligo after desalting is quantified by recording A<sub>260</sub>. Exact nmols and µg is determined by the extinction coefficient and molecular weight of the oligo.

### Oligo Scale of Synthesis and Typical Yield

Scale	Crude Desalted			RPC Purified**			Gel Purified		
	A <sub>260</sub> Units	nmols	mg	A <sub>260</sub> Units	nmols	mg	A <sub>260</sub> Units	nmols	mg
50 nmol	8-10	30+	0.2-0.3	4-5	12+	0.1-0.16	NR* [1-2]	NR* [2-4]	NR* [0.03-0.06]
200 nmol	20-25	80+	0.6-0.8	8-12	24+	0.26-0.40	4-6	8+	0.13-0.2
1 µmol	100-120	400+	3-4	40-50	30+	1.3-1.6	20-25	40+	0.6-0.8
<b>Purity &amp; Yield</b>	Purity is more than 80% depending on oligo sequence and structure. Refer to coupling efficiency table for oligo length dependent purity and yield.			Purity 85% to 95% depending on oligo sequence and structure. Yield and purity will be lower for sequences with high GC content.			Purity 98% to ~100% depending on oligo sequence and structure. Yield will gradually decrease as length of oligo increases. Palindromes, hairpins and high GC content oligos and oligos containing stretches of 3 or more G's induces strong secondary structure and base stacking thus decreasing purity and yield.		
	No further purification required for PCR and sequencing applications.			Not recommended for oligos longer than 35mer.			NR* Not Recommended		
	Gel purification recommended for oligos above 50mer and all applications involving cloning and mutagenesis.			**RPC is reverse phase purification using a cartridge; a substitute for HPLC.					

\*Yield of 30µg/A<sub>260</sub> unit for oligos is calculated for an ~equimolar base composition. Long stretches of a single base or homopolymers will have variable yields. Example for homopolymeric 50mer: A(50) = ~20/A<sub>260</sub> Unit; G(50) = ~28/A<sub>260</sub> Unit; T(50) = ~35/A<sub>260</sub> Unit and C(50) = ~39/A<sub>260</sub> Unit.

Gene Link oligos are supplied lyophilized. These are stable at room temperature for an extended period of time. TE buffer (10mM Tris, 1mM EDTA, pH 7.5) is recommended for dissolving the oligonucleotides; EDTA inhibits the activity of the nucleases. Further dilution can be made in distilled sterile water. After reconstitution store the stock solution at -80°C or -20°C.

### Oligo Reconstitution and Use

Gene Link oligos are supplied lyophilized. These are stable at room temperature for an extended period of time. TE buffer (10mM Tris, 1mM EDTA, pH 7.5) is recommended for dissolving the oligonucleotides; EDTA inhibits the activity of the nucleases. Further dilution can be made in distilled sterile water. After reconstitution store the stock solution at -80°C or -20°C.

Reagent	Final Concentration	Quantity/ 50µl Reaction
Sterile deionized water	-	variable
10X *PCR buffer	1X	5µl
2mM dNTP mix	0.2mM of each	5µl
Primer I, 10µM (10pmol/µl)	0.5µM	2.5µl
Primer II, 10µM (10pmol/µl)	0.5µM	2.5µl
Taq DNA Polymerase, 5U/µl	1.25u/50µl	0.25µl
Template DNA	10pg-1µg	variable

\*Final MgCl<sub>2</sub> concentration is 1.5mM

### Oligo Reconstitution

#### Stock solution of 500 pmols/µl [500 µM]

Gene Link provides the exact amount of nmols of each oligo supplied on the tube and on the Oligo Report. Multiply the 'nmol' amount by 2 to arrive at the volume of TE to be added.

**Example:** 45.10nmols x 2 = 90.2µl

Dissolve the oligo in 90.2µl to get 500pmols/µl stock solution. Use as required.

Dilute 10 fold to prepare a 50pmols/µl [50µM]. Use as required.

#### Stock solution of 100 pmols/µl [100 µM]

Gene Link provides the exact amount of nmols of each oligo supplied on the tube and on the Oligo Report. Multiply the 'nmol' amount by 10 to arrive at the volume of TE to be added.

**Example:** 45.10nmols x 10 = 451µl

Dissolve the oligo in 451µl to get 100pmols/µl stock solution. Use as required.

Dilute 10 fold to prepare a 10pmols/µl [10µM]. Use as required.

### Examples of Use

#### Polymerase Chain Reaction (PCR)

The final concentration of primers in a PCR reaction is 0.2–1.0µM. This is equivalent to 0.2–1 pmol/µl. At Gene Link, for a standard PCR we use 0.5pmol/µl.

#### Sequencing

The final concentration of primer in automated sequencing is from 4 to 10pmols (~0.05 – 0.1µg). Use the oligo reconstitution protocol to prepare a 100pmols/µl [100µM] solution and then dilute 10 fold to get 10pmol/µl solution. Use 1µl (10pmols).

#### Quick Conversion Table

1µM (µMolar) = 1 pmol/µl (picomoles/µl)

1mM (milliMolar) = 1 nmols/µl (nanomoles/µl)

**Example:** 20µMolar primer solution is 20 pmol/µl